

**Advances in Extraction Techniques for Isolation of Bioactive Compounds from Medicinal Plants: Comparative Evaluation of Conventional and Modern Approaches****SK. Salma Sultana<sup>1\*</sup>, Damai Ashok<sup>2</sup>, D. Venkata Harsha Vardan<sup>2</sup>, P. Likitha<sup>2</sup>, R. Swarupa Rani<sup>2</sup>**<sup>1</sup>Professor, Department of Pharmacology, Narayana Pharmacy College, Nellore<sup>2</sup>B Pharmacy Student, Narayana Pharmacy College, Nellore\*Corresponding E-mail: [salmasulthanacology@gmail.com](mailto:salmasulthanacology@gmail.com)

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**ABSTRACT:**

Natural products derived from medicinal plants remain important sources of bioactive compounds with significant therapeutic potential. Growing resistance to synthetic drugs and associated adverse effects has renewed global interest in plant-based medicines as safer alternatives. Extraction, isolation, and characterization of phytoconstituents form the foundation for the development of pharmaceuticals, nutraceuticals, cosmetics, and functional foods. Conventional extraction techniques such as maceration, percolation, decoction, reflux, and Soxhlet extraction are widely used; however, they often require prolonged extraction times, high solvent consumption, and substantial energy input. In contrast, modern extraction technologies including ultrasound-assisted extraction, microwave-assisted extraction, supercritical fluid extraction, pressurized liquid extraction, and solid-phase microextraction offer enhanced efficiency, selectivity, reduced solvent use, and improved environmental sustainability. This study presents a structured comparative analysis of conventional and modern extraction techniques for both non-volatile and volatile plant constituents. Results indicate that modern techniques significantly reduce extraction time and solvent usage while improving yield and purity. However, challenges such as equipment cost and industrial scalability remain. Continuous advancements in green extraction technologies are expected to further enhance sustainable utilization of plant-derived bioactive compounds.

**Keywords:** Plant extraction, Phytochemicals, Supercritical fluid extraction, Microwave-assisted extraction, Sonication**1. Introduction**

Medicinal plants have historically served as primary sources of therapeutic agents. According to the World Health Organization (WHO), more than 80% of the global population relies on traditional medicine for primary healthcare. The chemical diversity present in plant-derived metabolites offers unparalleled opportunities for drug discovery. However, effective utilization of plant bioactive compounds requires systematic processes including extraction, isolation, characterization, pharmacological screening, toxicological evaluation, and clinical validation. Extraction represents the critical first step, determining both yield and purity of active constituents. Traditional extraction techniques are often labor-intensive and solvent-intensive. In recent decades, technological innovations have introduced modern extraction methods that enhance mass transfer, improve selectivity, and reduce environmental impact. This research article aims to comparatively evaluate conventional and modern extraction methods for both non-volatile and volatile plant constituents, incorporating mechanistic insights and performance-based analysis.

**2. Materials and Methods**

This study was conducted as a structured analytical review based on peer-reviewed scientific literature, pharmacognosy textbooks, WHO reports, and extraction technology research articles.

Extraction techniques were classified into:

- Conventional methods (non-volatile and volatile constituents)

- Modern methods (green and advanced technologies)

Comparative evaluation was performed based on:

- Extraction yield
- Purity/selectivity
- Energy consumption
- Solvent usage
- Extraction time
- Pressure and temperature requirements
- Scalability
- Environmental sustainability

Quantitative ranges reported in published literature were incorporated into the results section.

**3. Results****3.1 Extraction of Non-Volatile Plant Constituents****3.1.1 Conventional Methods**

Conventional extraction methods include maceration, infusion, digestion, decoction, percolation, Soxhlet extraction, and reflux extraction.

**Observations:**

- Extraction time ranged from 6 hours to 7 days (maceration).
- Solvent-to-sample ratios were high (5–20 mL solvent/g sample).
- Energy input varied depending on heating (0.5–5 kWh per batch).

- Yield ranged between 60–95%, depending on technique.
- Soxhlet extraction showed higher yield (80–95%) but required prolonged heating.

Percolation and reflux methods demonstrated relatively higher selectivity compared to maceration and infusion.

### 3.1.2 Modern Methods

Modern extraction methods include ultrasound-assisted extraction (UAE), microwave-assisted extraction (MAE), supercritical fluid extraction (SFE), pressurized liquid extraction (PLE), and counter-current extraction.

#### Key Findings:

- Extraction time significantly reduced (3–30 minutes for MAE and UAE).
- Solvent usage reduced by 40–70%.
- Yield improved (85–98% purity/selectivity).
- SFE provided high purity (90–98%) without solvent residues.
- PLE achieved efficient extraction within 5–20 minutes.
- Elevated pressure and controlled temperature enhanced solubility and diffusion.

SFE and MAE demonstrated superior efficiency compared to conventional methods.

## 3.2 Extraction of Volatile Plant Constituents

### 3.2.1 Conventional Methods

Methods include steam distillation, solvent extraction, enzyme-assisted extraction, and expression (cold pressing).

#### Findings:

- Distillation required 30 minutes to several hours.
- Solvent extraction provided high yield but risked solvent residues.
- Expression suitable mainly for citrus oils.
- Moderate selectivity with potential thermal degradation.

### 3.2.2 Modern Methods

Modern volatile extraction includes supercritical CO<sub>2</sub> extraction, solid-phase microextraction (SPME), and microwave hydrodiffusion (MHD).

#### Results:

- SFE achieved very high purity (90–95%) and minimal solvent residue.
- SPME provided high selectivity for low-concentration analytes.
- MHD enabled solvent-free, rapid extraction (10–60 minutes).
- Energy consumption was lower compared to traditional distillation.

Modern methods significantly reduced environmental impact while preserving heat-sensitive phytochemicals.

## 3.3 Comparative Performance Analysis

**3.3.1 Yield and Selectivity:** Modern techniques consistently demonstrated higher purity and selectivity (85–100%) compared to conventional methods (60–90%).

### 3.3.2 Extraction Time

- Conventional: Hours to days
- Modern: Minutes to 1 hour

### 3.3.3 Solvent Usage

- Conventional: High solvent consumption

- Modern: Reduced or solvent-free (SFE, SPME, MHD)

## 3.3.4 Energy and Sustainability

Microwave and ultrasonic methods improved energy efficiency. Supercritical CO<sub>2</sub> provided environmentally sustainable extraction.

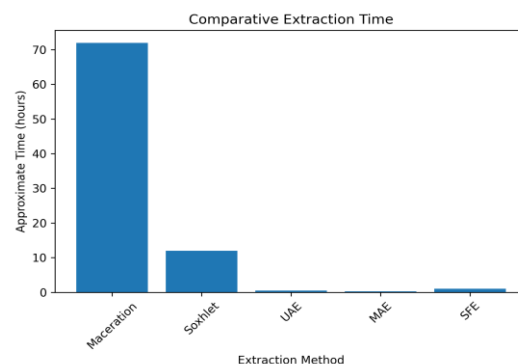


Figure 1: Comparative Extraction Time

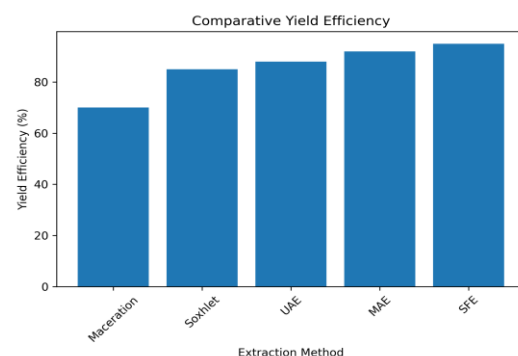


Figure 2: Comparative Yield Efficiency

## 4. Discussion

The findings clearly demonstrate that modern extraction techniques outperform conventional methods in terms of efficiency, selectivity, and sustainability. Enhanced mass transfer mechanisms, cavitation effects (sonication), dielectric heating (microwave), and tunable solvent power (supercritical CO<sub>2</sub>) contribute to improved extraction performance. However, high capital investment and operational complexity remain challenges. Industrial scalability, particularly for supercritical fluid systems, requires optimization. Despite these limitations, the shift toward green extraction aligns with global sustainability goals.

Future research should focus on:

- Hybrid extraction technologies
- Process optimization through AI-based modeling
- Industrial-scale validation
- Standardization for pharmaceutical compliance

## 5. Applications

Extraction techniques are widely applied in:

- Pharmaceutical drug development
- Nutraceutical production
- Cosmetic formulation
- Food flavor and essential oil extraction
- Environmental remediation
- Biotechnology and enzyme isolation

**Table.1:** Comparative Table of Extraction Methods

Method	Extraction Time	Solvent Usage	Yield Efficiency	Application
Maceration	Days	High	Moderate	General phytochemicals
Soxhlet	6–24 hrs	High	High	Alkaloids, glycosides
Steam Distillation	1–3 hrs	Moderate	Moderate	Essential oils
Ultrasound-Assisted Extraction (UAE)	10–30 min	Low	High	Heat-sensitive compounds
Microwave-Assisted Extraction (MAE)	5–20 min	Low	Very High	Rapid phytochemical extraction
Supercritical Fluid Extraction (SFE)	30–60 min	Very Low / CO <sub>2</sub>	Very High	High-purity pharmaceuticals

## 5. Conclusion

Extraction is a critical step in harnessing plant-derived bioactive compounds for therapeutic and industrial applications. Conventional methods remain valuable due to simplicity and low cost; however, they are often limited by time, solvent consumption, and lower selectivity. Modern extraction technologies such as microwave-assisted extraction, ultrasound-assisted extraction, supercritical fluid extraction, and solid-phase microextraction significantly improve efficiency, yield, and environmental sustainability. Although high equipment costs and scalability concerns persist, continuous technological advancements are likely to overcome these barriers. Modern green extraction approaches represent the future of phytochemical isolation and sustainable natural product research.

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## AI Tool Declaration

The authors declare that no AI and related tools are used to write the scientific content of this manuscript.

## Conflict of Interests

The authors declare no conflict of interest

## Ethics Approval

Not applicable

## Data Availability

Data will be available on request

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