

## Method Development and Validation for the Estimation of Liraglutide and Its Related Substances by using RP-HPLC

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Received: 08 Sept 2025 | Revised: 14 Oct 2025 | Accepted: 12 Dec 2025 | Published: 6 Feb 2026

### Abstract:

A robust and precise gradient reversed-phase high-performance liquid chromatography (RP-HPLC) method was developed and validated for the simultaneous estimation of Liraglutide and its related impurities Des-acetyl Liraglutide (Impurity A) and Glycosylated Liraglutide (Impurity B). The optimized chromatographic conditions employed an Inertsil C18 column (250×4.6 mm, 3µm) with a mobile phase of  $\text{NaH}_2\text{PO}_4$  buffer (pH 4) and methanol under gradient elution. System suitability parameters, including resolution (>2), tailing factor (<2), and theoretical plate count (>2000), confirmed the method's efficiency and reliability. Linearity was demonstrated across concentration ranges of 40–200 µg/mL for Liraglutide and 4–20 µg/mL for impurities, with correlation coefficients ( $R^2 > 0.999$ ) indicating excellent linearity. The method exhibited high precision (%RSD <2%) and accuracy (recovery 98–102%) across multiple concentration levels. Sensitivity was confirmed with acceptable limits of detection and quantification. Robustness was validated through deliberate variations in flow rate and mobile phase composition, showing minimal impact on performance. Forced degradation studies under various stress conditions verified the method's stability-indicating capability, effectively separating and quantifying degradation products. This validated RP-HPLC method is suitable for routine quality control and stability testing of Liraglutide formulations, ensuring reliable detection of impurities and degradation products.

**Keywords:** RP-HPLC, Liraglutide, Des-acetyl Liraglutide, Glycosylated Liraglutide, method validation, impurities, gradient elution, system suitability, precision, accuracy

### Introduction

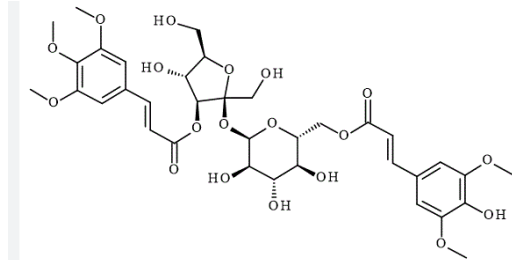


Fig.1: Liraglutide

Table.1: Drug Profile

Property	Information
Molecular Formula	C172H265N43O51
Molecular Weight	3751.2 g/mol
IUPAC Name	(IUPAC name is complex and lengthy, typically not used in common references)
Chem Spider ID	34980716
Polar Surface Area	202.0 Å <sup>2</sup>
LogP (Octanol/Water)	5.63
Generic Name	Liraglutide
Brand Names	Victoza, Saxenda
Drug Category	GLP-1 receptor agonist
Indications	Type 2 diabetes, chronic obesity
Pharmacology	Mimics GLP-1, increases insulin secretion, decreases glucagon secretion, slows gastric emptying
Potency	Effective at low doses
Tolerability	Generally well-tolerated; common side effects include nausea, vomiting, diarrhea
Contraindications	Personal or family history of medullary thyroid carcinoma, multiple endocrine neoplasia syndrome type 2

Adverse Effects	Nausea, vomiting, diarrhea, pancreatitis, hypoglycemia (when used with insulin or sulfonylureas)
Availability	Prescription only

### Materials and Methods

#### Wave length selection:

UV spectrum of 10 µg / ml Liraglutide in diluent (mobile phase composition) was recorded by scanning in the range of 200nm to 400nm. From the UV spectrum wavelength selected as 228nm. At this wavelength both the drugs show good absorbance.

#### Preparation of mobile phase:

##### Preparation of Mobile Phase A ( $\text{NaH}_2\text{PO}_4$ PH4):

Weigh and transfer accurately 6.4g of  $\text{NaH}_2\text{PO}_4$  in 1000ml water and mix. Adjust the PH to 4. Filter the solution through 0.45µm membrane filter paper and degas it.

##### Preparation of mobile phase B (MEOH):

**Diluent Preparation:** MEOH:  $\text{NaH}_2\text{PO}_4$ .

##### Standard Solution Preparation:

Accurately weigh and transfer 20 mg working standard into a 20 ml clean dry volumetric flask add about 7 mL of Diluent and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution). Further pipette 1.2ml of the above stock solutions into a 10ml volumetric flask and dilute up to the mark with diluent.

##### Impurity Solution Preparation:

Accurately weigh and transfer the equivalent weight of 2mg of Impurity -A and 2mg of Impurity-B into a 20 ml clean dry

volumetric flask add about 7 mL of Diluent and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution). Further pipette 1.2 ml of the above stock solutions into a 10ml volumetric flask and dilute up to the mark with diluent.

**Procedure:** Inject 20µL of the standard, sample into the chromatographic system and measure the areas for peaks and identify the impurities known and unknown.

**System suitability:**

Tailing factor for the peaks in Standard solution should not be more than 2.0. Theoretical plates for the peaks in Standard solution should not be less than 2000. Resolution for the peaks in standard solution should not be less than 2.

**Calculation: (For Liraglutide)**

$$\% \text{ Assay} = \frac{AT}{AS} * \frac{WS}{DS} * \frac{DT}{WT} * \frac{\text{Average weight}}{\text{Label Claim}} * \frac{P}{100} * 100$$

Where:

AT = average area counts of sample preparation.

AS = average area counts of standard preparation.

WS = Weight of working standard taken in mg.

P = Percentage purity of working standard

LC= Label Claim mg/ml.

**Results and Discussion**

**Optimized Chromatographic Conditions**

- Instrument used : High performance liquid chromatography equipped with Auto Sampler and PDA
- Temperature : 25°C
- Mode : Gradient
- Column : Inertsil C18, (250×4.6mm, 3µm)
- Buffer : NAH2PO4 PH4
- Mobile phase : NAH2PO4 PH4: MEOH
- Diluent : Water: MEOH: 1N NaoH
- Flow rate : 1.0 ml per min
- Wavelength : 246 nm
- Injection volume : 10 µl
- Run time : 25 min.

**Standard Solution Preparation**

Weigh and transfer accurately 20mg of Liraglutide and in 20ml distilled Methanol and Spike 2mg of Impurity A-Des acetyl Liraglutide and 2mg of Impurity B-Glycosylated Liraglutide ,sonicate for 5 min and Filter the solution through 0.45µm membrane filter.

**Procedure:** Inject 20µl of the standard solution and observe the system suitability parameters are passed.

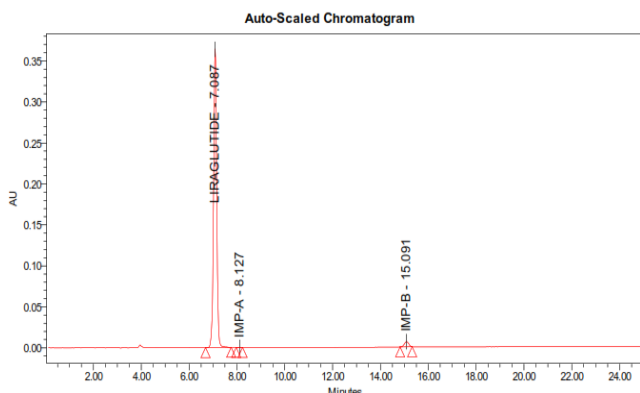


Fig.2: Chromatogram for system suitability

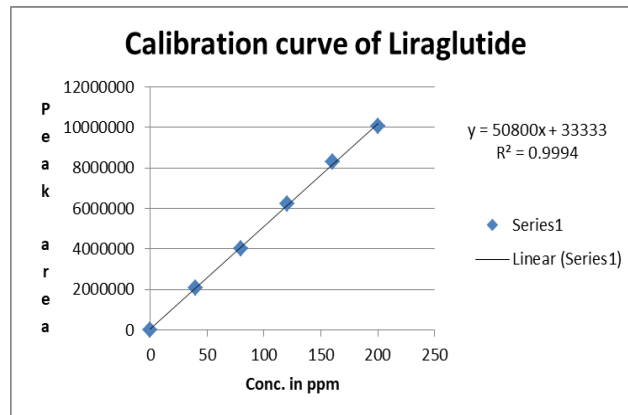


Fig.3: Calibration graph for Liraglutide

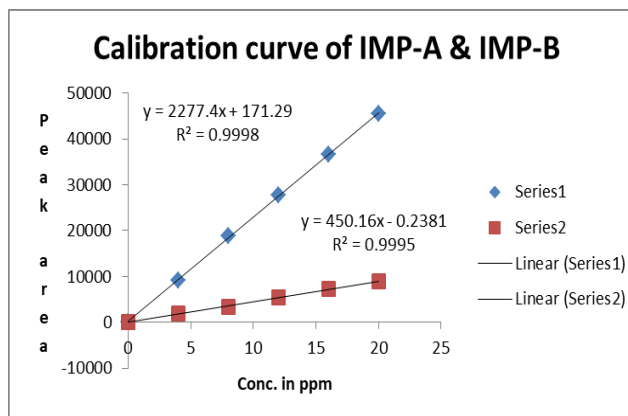


Fig.4: Calibration graph for Impurity A and B

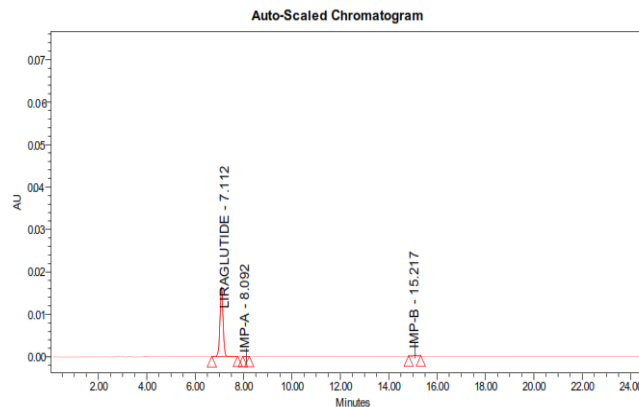


Fig.5: Chromatogram of Liraglutide showing LOD

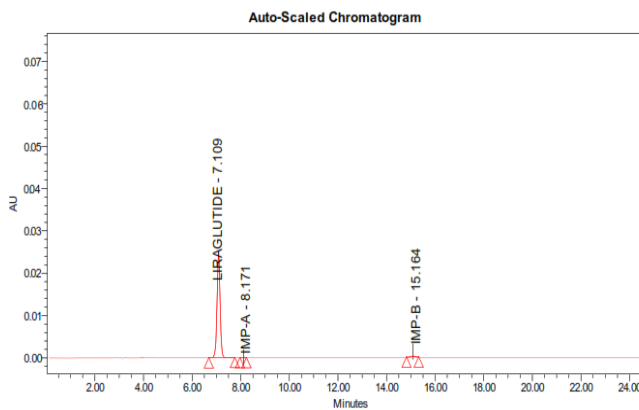


Fig.6: Chromatogram of Liraglutide showing LOQ

**Table.2:** Results of system suitability parameters

S.No	Name(STD)	RT(min)	Area ( $\mu\text{V sec}$ )	Height ( $\mu\text{V}$ )	Resolution	USP tailing	USP plate count
1	Liraglutide	7.087	6217451	656136	3.60	1.32	8263
2	Impurity A	8.127	27415	6080		1.21	3296
3	Impurity B	15.091	5417	2052	6.32	1.02	4245

**Table.3:** Analytical performance parameters of Liraglutide, Impurity A and B

Parameters	Liraglutide	Impurity A	Impurity B
Slope (m)	50800	2277.4	450.16
Intercept (c)	33333	171.29	0.2381
Correlation coefficient ( $R^2$ )	0.9994	0.9998	0.9995

**Table 4:** Results of Intermediate precision for Liraglutide

Injection	Areas	Areas	Areas
Injection-1	6321458	28544	5563
Injection-2	6395478	28554	5547
Injection-3	6321587	28631	5489
Injection-4	6399851	28641	5412
Injection-5	6320145	27999	5533
Injection-6	6320147	28514	5537
<b>Average</b>	6346444	28481	5514
<b>Standard Deviation</b>	39703.86	241.17	55.511
<b>%RSD</b>	0.6	0.8	1.0

**Table 5:** Accuracy (recovery) data for Liraglutide

%Concentration Liraglutide (at specification Level)	Area*	Amount Added (mg)	Amount Found(mg)	% Recovery	Mean Recovery
50%	3088741	10	9.92	99.4	99.0
100%	6185471	20	19.86	99.3	
150%	9215741	30	29.59	98.6	

%Concentration Impurity A (at specification Level)	Area*	Amount Added(mg)	Amount Found(mg)	% Recovery	Mean Recovery
50%	13552	1	0.99	98.7	98.8
100%	26987	2	1.96	98.2	
150%	41047	3	2.99	99.6	

%Concentration Impurity B (at specification Level)	Area*	Amount Added (mg)	Amount Found (mg)	% Recovery	Mean Recovery
50%	2671	1	0.98	98.2	98.5
100%	5368	2	1.98	98.9	
150%	7993	3	2.95	98.2	

**Table 6:** Results of LOD

Drug name	Baseline noise( $\mu\text{V}$ )	Signal obtained( $\mu\text{V}$ )	S/N ratio	Conc.
Liraglutide	66	192	2.91	0.04 $\mu\text{g/ml}$
Impurity A	66	195	2.95	0.38 $\mu\text{g/ml}$
Impurity B	66	193	2.92	1.13 $\mu\text{g/ml}$

**Table 7:** Results of LOQ

Drug name	Baseline noise( $\mu\text{V}$ )	Signal obtained( $\mu\text{V}$ )	S/N ratio	CONC.
Liraglutide	66	655	9.92	0.12 $\mu\text{g/ml}$
Impurity A	66	656	9.94	1.29 $\mu\text{g/ml}$
Impurity B	66	658	9.97	3.85 $\mu\text{g/ml}$

## Conclusion

RP-HPLC method was successfully developed and validated for the simultaneous estimation of Liraglutide and its related impurities (Impurity A – Des-acetyl Liraglutide and Impurity B–Glycosylated Liraglutide). Among several trials with varying chromatographic conditions, the optimized method utilized an Inertsil C18 column (250 $\times$ 4.6 mm, 3  $\mu\text{m}$ ) with a mobile phase consisting of  $\text{NaH}_2\text{PO}_4$  buffer (pH 4) and methanol, employing a gradient elution. The method demonstrated excellent system suitability parameters including resolution ( $>2$ ), tailing factor ( $<2$ ), and plate count ( $>2000$ ) for all analytes. Linearity was

International Journal of Medicine and Pharmaceutical Research

established over the range of 40–200  $\mu\text{g/ml}$  for Liraglutide, and 4–20  $\mu\text{g/ml}$  for impurities, with correlation coefficients ( $R^2 > 0.999$ ) indicating excellent linearity. Further, the method showed high precision, with %RSD values well below 2%, and high accuracy, with recovery values ranging from 98–102% at all levels (50%, 100%, and 150%). The LOD and LOQ were found to be well within acceptable limits, confirming the method's sensitivity. Robustness was confirmed through deliberate variations in flow rate and mobile phase composition, which did not significantly impact system performance. The forced degradation studies demonstrated that the method is stability-indicating, with all degradation products effectively

separated and quantified. Thus, the developed HPLC method is suitable for routine analysis and quality control of Liraglutide formulations and can reliably detect its degradation products and impurities.

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Source of Support: Nil. Conflicts of Interest: None declared.